SAFETY PROCEDURE

SAFETY MANAGEMENT PROCEDURE FOR HOT WORK

Insert Your Company Logo

TABLE OF CONTENTS

1.	ΑP	PROVAL	3
2.	PU	RPOSE	4
3.	SC	OPE	4
4.	TER	RMS AND DEFINITIONS	4
5 .	RO	LES AND RESPONSIBILITIES	5
6.	PR	OCEDURES	5
ć	5.1.	Overview	
ć	5.2.	Hot Work Precautions	
ć	5.3.	Hot Work Permits	CY 6
ć	6.4.	Competencies Required	6
ć	5.5.	Prohibited and Restricted Hot Work	6
ć	5.6.	Welding, Cutting and Heating Safet	yth 7
ć	5.7.	Fire Prevention and Protection	8
ć	6.8.	Firewatcher Requirement	8
ć	5.9.	Gas testing	8
ć	3.10.	Welding in a Hazar	9
ć	5.11.	Welding Drums and s	9
ć	5.12.	Fumes in Commed Sp	9
ć	5.13.	Elev atea sitie	10
7.	REL	LATED PROME ORM COME	NTS 10
4		W CRITERIA	10
9.	REC	CON LAGEME	10
10	. REF		10

1. APPROVAL

Document: Document: HSEQ-MP-108 - Hot Work	I. AFI	ROVAL						
Version: Released: Review Date: Prepared By: Insert Person Reviewed By: Insert Person Position: Insert Positiv	Document Control							
Released: Insert Date Review Date: #-1 year Prepared By: Insert Person Position: Insert Pour Approved By: Insert Person Position: Insert Pour Insert Position:	Document:		HSEQ-MP-108 – Hot Work					
Review Date: # 1 year Prepared By: Insert Person Position: Insert Pour Approved By: Insert Person Position: Insert Pour Insert Person Position: Insert Pour Insert Person Position: Insert Pour Insert Person Position: Insert Pos	Version:		1.0					
Prepared By: Reviewed By: Insert Person Position: Insert Position: Position: Insert Position: Insert Person Position: Insert Position: Insert Position: Insert Position: Insert Person Position: Insert Position: Insert Position: Insert Position: Insert Position: Insert Position: Insert Date Insert Person Position: Insert Position	Released	:	Insert Date					
Reviewed By: Insert Person Position: Insert Proposition: Insert Pr	Review D	ate:	+ 1 year					
Approved By: Insert Person Position: Insert Position: This procedure is reviewed to ensure its continuing relevance possible it describes. A record of contextual additions or omissions is referent to the context of t	Prepared	By:	Insert Person	Position	on: In	Insert Pc		
This procedure is reviewed to ensure its continuing relevance it describes. A record of contextual additions or omissions is right. Amendment Record Version Date Context Section Insert Date To manage risks to health safety associated with high safety	Reviewed By:		Insert Person	Position	on: In	Insert Pc		
Amendment Record Version Date Context Section Insert Date To manage risks to health safety associated with had a light original section Insert Date. To manage risks to health safety associated with had a light original section Insert Date. The latest Insert Date Insert Your Company intranet site. It is the resport of this procedure is uncontrolled, except when provided with a documer fittle and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0	Approve	d By:	Insert Person	Position	on:	sert Positic		
Version Date Context Section Finary of Rendments To manage risks to health after the safety associated with harmous safety as safe	•			_		system	and p	
The latest is procedure is on Insert Your Company intranet site. It is the responsive of the individual to ensure that any hardcopy is the current revision. A printed version of this procedure is uncontrolled, except when provided with a documentitle and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0	Amendm	ent Record						
The latest is procedure is on Insert Your Company intranet site. It is the responsity of the individual to ensure that any hardcopy is the current revision. A printed version of this procedure is uncontrolled, except when provided with a document title and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0	Version	Date	Со	ntext	se	ction		
The latest response of the individual to ensure that any hardcopy is the current revision. A printed version of this procedure is uncontrolled, except when provided with a documentitle and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0	1.0	Insert Date	To manage risks to safety associated	o healt with ho	All	X (V)	ıginal	
The latest response of the individual to ensure that any hardcopy is the current revision. A printed version of this procedure is uncontrolled, except when provided with a documentitle and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0					Z (X			
The latest response of the individual to ensure that any hardcopy is the current revision. A printed version of this procedure is uncontrolled, except when provided with a documentitle and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0					Q			
The latest response of the individual to ensure that any hardcopy is the current revision. A printed version of this procedure is uncontrolled, except when provided with a documentitle and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0				N P				
The latest response of the individual to ensure that any hardcopy is the current revision. A printed version of this procedure is uncontrolled, except when provided with a documentitle and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0				0				
The latest response of the individual to ensure that any hardcopy is the current revision. A printed version of this procedure is uncontrolled, except when provided with a documentitle and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0				Q.				
It is the respond of the individual to ensure that any hardcopy is the current revision. A printed version of this procedure is uncontrolled, except when provided with a document title and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0								
It is the respond of the individual to ensure that any hardcopy is the current revision. A printed version of this procedure is uncontrolled, except when provided with a document title and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0			0					
It is the respond of the individual to ensure that any hardcopy is the current revision. A printed version of this procedure is uncontrolled, except when provided with a document title and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0								
It is the respond of the individual to ensure that any hardcopy is the current revision. A printed version of this procedure is uncontrolled, except when provided with a document title and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0								
It is the respond of the individual to ensure that any hardcopy is the current revision. A printed version of this procedure is uncontrolled, except when provided with a document title and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0								
It is the respond of the individual to ensure that any hardcopy is the current revision. A printed version of this procedure is uncontrolled, except when provided with a document title and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0		•						
A printed version of this procedure is uncontrolled, except when provided with a documer title and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0	The latest							
title and revision number in the field below and marked as 'Controlled Copy'. Document Title: Hot Work Rev: 1.0								
Uncontrolled Copy: ✓ Controlled Copy: ✓ Date: Insert Date	Documer	nt Title:	Hot Work		Rev	v : 1.0	O	
	Uncontro	lled Copy:	√ Co	ntrolled Copy:	✓ Da	te: Ins	sert Date	

© HSEQ-MP-108 Page 3 of 11 Version: 1.0 <mark>Insert Date</mark>

2. PURPOSE

The purpose of this procedure is to provide practical guidance with the control of risk in the workplace that is associated with hot work. This includes welding, naked flame work, spark-producing work and equipment, vehicles and electrical equipment in hazardous areas.

3. SCOPE

This procedure applies to all personnel that will be performing hot we company workplace. It applies equally to all workers, including contressite visitors, so work can be carried out safely in areas where flammable sets or products are present.

4. TERMS AND DEFINITIONS

Term	Definition
Competent	Is a combined of tribus, in kills, training and experience, a work a person to unker that y afely or discharge that fundamental according to the combined according to the com
Hot Work	Is a volume me an ignition source, including grind and are relational producing or spark producing
Hazardous Are	flammable liquids, vapours or gases, our crials/liquids, dusts or fibres, or other xplosive substances may be present.
Hazardou Location	Are pounded by the nature of the environment.
High	determined by risk assessment, i.e. combining bability/consequence/severity of the hazard identified. xamples of high-risk hot work may include, but are not limited to: Hot work outside welding bays. Welding in outdoor conditions where wind direction may change or increase in velocity. Within close proximity of flammable substances or combustibles such as paper, chemicals, etc. Welding while working at height, such as on plant and equipment, etc.

© HSEQ-MP-108 Version: 1.0 Insert Date Page 4 of 11